

# COLLEGEWIDE COURSE OUTLINE OF RECORD

## METC 143, MATERIALS AND PROCESSES

COURSE TITLE: Materials and Processes

COURSE NUMBER: METC 143

PREREQUISITES: Demonstrated competency through appropriate assessment or earning a grade of “C” or better in ENGL 093 Introduction to College Writing and ENGL 083 Reading Strategies for College, or ENGL 095 Integrated Reading and Writing, and MATH 100 Intermediate Algebra.

SCHOOL: Applied Science and Engineering Technology

PROGRAM: Mechanical Engineering Technology

CREDIT HOURS: 3

CONTACT HOURS: Lecture: 2 Lab: 2

DATE OF LAST REVISION: Spring, 2014

EFFECTIVE DATE OF THIS REVISION: Fall, 2014

CATALOG DESCRIPTION: Introduces students to structures, properties, processing, and applications of metals and ceramics commonly used in industry and develop problem solving skills in the areas of material selection, evaluation, measurement and testing.

MAJOR COURSE LEARNING OBJECTIVES: Upon successful completion of this course the student will be expected to:

1. Use phase diagrams and metallographic specimens to explain the compositional and property differences between alloys of ferrous and non-ferrous metals, including determining what phases are present, their compositions and amounts.
2. Use stress-strain diagrams to determine material processes of both ferrous and non-ferrous metals.
3. Conduct metal property tests using standard methods and instrumentation.
4. Identify brittle and ductile failure types and describe the effect of temperature and surface defects on impact toughness.
5. Communicate with colleagues in their field using common terms of foundry, joining, powder metallurgy, hot/cold working, and ceramic fabrication industries.
6. Describe key processes and variable when working with molten metal.
7. Identify and differentiate between common single-use and multi-use mold processes by describing processes and listing advantages and disadvantages of each process.
8. Describe the common fabrication processes for amorphous and crystalline ceramics.
9. Describe a typical powder metallurgy manufacturing process and explain its advantages and disadvantages.
10. Identify the basic material removal processes: turning, boring, drilling, reaming, milling, sawing, broaching, shaping, and grinding and determine the material removal processes that can effectively execute a given manufacturing task.
11. Determine the basic cold forming processes that can effectively execute a given manufacturing task.

12. Describe and differentiate between the hot working processes of rolling, forging, and extrusion and predict the results of heat treating metal alloys.
13. List advantages and disadvantages of joining process including common fusion and solid-state welding processes and integral, discrete, and shrink/expansion fastener systems.
14. Present data on metal/ceramic materials or processes orally and visually.

COURSE CONTENT: Topical areas of study include –

Phase diagrams	Hot working processes
Stress-strain diagrams	Joining processes for materials
Material property tests and instrumentation	Manufacturing processes
Material removal processes	Failure testing of materials
Cold forming processes	Material property testing
Ceramic fabrication processes	

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